MMI-100

Features

- Windows[™] based setup software
- Setup software can convert projects from one PLC brand to another
- 2 x 20 character, LCD or VFD display
- 8-30 VDC power
- Small DIN size
- 8 Programmable function keys
- Multiple embedded variables per screen
- Smart cable hookup to PLC's
- Serial interface for PLC connection and programming setup.
- RS-232 printer port
- Message capacity is 256 max.

Description

The MMI-100 provides a powerful yet cost effective Programmable Logic Controller (PLC) interface where space requirements are critical and cost is important. It communicates directly with the PLC through the programming port so that I/O can be used for what it is intended. In addition, the MMI-100 provides a serial output port to support a printer or additional slave device.

Function Keys

The 8 user definable keys make machine interfacing very simple. The function keys are legendable and can be used for various PLC interactive applications including:

- Turn ON/OFF internal contacts
- · Hold On/OFF contact while key is pressed
- Toggle status of contact
- Download a constant to PLC register
- Trigger a message

Data Entry

Special messages can be used to load values into the PLC. The register that is to be modified would be defined in the message. The user can also embed the data within this message making it very user friendly. A bit/coil can also be edited in an interactive manner using a similar special message.

Message Center with Function Keys



MESSAGES

The MMI-100 can store a large number of messages. A register called the Message Triggering Register (MTR) is defined in the PLC. The MMI-100 reads the contents of this register in every scan and the message corresponding to the number in the MTR is displayed on the MMI-100. A message can be assigned to each line on the MMI-100. Messages can scroll, flash, have minimum time for display and can be chained to other messages. They can also be designated to be printed through the serial port.

Specifications

Display2 x 20 Char. LCD or VFDCharacter Size0.23" (5.5mm)Memory32k EEPROMSet-UpWindows TM based PC software (order separately)Programmingvia RS-232Messagevia message triggering register or function keyFunction Keys8 user programmable function keysPower Supply12-24 VDCOperating Dimensions32° to 122° F (0° to 50° C)TemperatureW= 5.67", H= 2.83", D= 3.54"DimensionsW= 5.43", H= 2.68"EnvironmentalNEMA4 / IP65ApprovalsCE Certified	Specifications					
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	Cutout	W= 5.43", H= 2.68"				
Approvals CE Certified	Environmental	NEMA4 / IP65				
	Approvals	CE Certified				



MMI Setup Software Information

The Windows[®] based MMI setup software is a convenient way to setup this PLC Interface Product.



Our software makes Function Key setup a snap! Create, Edit and View messages with Point & Click Ease!

N = NEMA4 enclosure

For PLC Type

Use Smart cable part number as indicated below. Also refer to SMIC Cables in the Accessories Section of this catalog. The MMI-100 will not operate without a cable and software.

EXAMPLE:	SMIC-	GE	90-	05		
Series —						
PLC Type						
AB500 ABDF1	AB SLC500 types with AB SLC500 5/03, 5/04	n DH48 4 with D	5 port)F1 port			
ABMICRO	AB MicroLogix only					
ABAIC	For use with AB AIC N		6			
ARO	All Aromat FP1 Series	-				
FUJI GE90	Fuji Flex Series NB, N All GE 90 Series SNP		15			
IDECM1	Idec M1 and FA2J	FUIL				
IDECM3	Idec Micro3 Series					
IDECM3C	Idec Micro3C Series					
K205	Koyo DL230, DL240,					
K305	Siemens Simatic 335,					
K405	Siemens Simatic 425,					
KEY MOD	Keyence KV 10,16,24 Modicon Micro 84; 88			I dhua a	nd I Ruo	
MODMICRO		4, 904,	Open wo	ubus a	nu j-bus	
MITEX	Mitsubishi FX Series					
MITFXO	Mitsubishi FXo only					
OMCK25	Omron C Series, (Hos	st link m	nodules)			
OMCH9	Omron CH Series					
OMCQM	Omron CQM1 Series	F 400	400 400	445		
SIS5 SIS7	Siemens S5 Series, 9 Siemens S7-200 Serie		102, 103,	115		
TSBEX	Toshiba EX Series & I		s Program	n Port		
TSB485	Toshiba EX & M Serie					
TSBT1	Toshiba T1 only			1		
TSBT2	Toshiba T2 and T3					
TSX07	Telemecanique TSX (o), TSX 37	7		
TSX17	Telemecanique TSX 17 Telemecanique TSX 47-40, TSX 47-20					
TSX47	reiemecanique ISX 4	17-40, I	SX 47-20			
Cable Leng	th					

05 = 5 feet

Accessories:

- ZA9M9F Five feet of cable with DB9 male connector and DB9 female connector. (PC end, normally used for "AT" COM1)
- **ZA9M25F** Five feet of cable with DB9 male connector and DB25 female connector. (PC end, normally used for "XT" or "AT" COM2)
- MMISOFT Setup software for MMI-1XX, IMMI-2XX and IMC2